Work Order ID 57627  April 12, 2010 10:37:08 AM											Page 1
Revision ID: Item Name: Start Date:	D3833-5 Mesh (Lid End	Start Qty: 6.00		Accept	Cust Item I			<b>.</b> .	Setup Star	{##ii(6) \$)	
Required Date: Reference: Approvals:	19/04/2010 Process Pla	Req'd Qty: 6.00	Date:	Tooling: SPC (Y/N):		nte:	<del>-</del>		Run Sta		
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr D3833	Rev	ision Nbr A					-		*		
100  Waterjet  FLOW CNC Waterje	t		per Dwg D3833 □Dwg Rev necessary	0.00 0.00 □Prog Rev:	<b>A</b> □2-			NS.	10-4-	( <u>(</u> )	
QC Quality Control		QC2- Inspect parts of Memo	f machine FAI/FAIB	0.00				_B	10-4-11	¥	
120 		QC8- Inspect parts - s	econd check	ر الم	<i>סיו  ו</i> נ			(16			

Quality Control

W/O:			W	WORK ORDER CHANGES								
DATE	STEP	PRO	CEDURE CH	ANGE	Ву		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
									l			
Part No:		PAR #:										
·	R	esolution:	Dispositi	on:	_ QA: N/C	Clos	ed:	<del></del>	Date:			
NCR:		V	VORK OR	DER NON-CONFORMA	NCE (N	CR)			i	,		
DATE	STEP	Description of NC Section A	Initial Chief Eng	Action Description	Section B tion Sign & Date		Verification Section C		Approval Chief Eng	Approval QC Inspector		
			Office Eng	Chief Eng	Da	te			1	-		
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#### Work Order ID 57627

April 12, 2010 10:37:08 AM



Page 2

Item ID:

D3833-5

Accept

Setup Start

Stop



**Revision ID:** 

Item Name:

Mesh (Lid End)

**Start Date:** 

12/04/2010

Start Oty: 6.00

**Required Date: 19/04/2010** Req'd Oty: 6.00



**Cust Item ID:** 

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

0.00

0.00

Date:

Date:

Run

Start

Stop



SPC (Y/N):

Set Up/

Run Hours

Draw

Number

Plan Draw Rev.

Code

Accept Otv

Reject Reject Qty

Insp. Number Stamp

Sequence ID/ Work Center ID

130

Packaging

Packaging

Operation Description

Identify as per dwg & Stock Location: (WA)

Memo

Memo

Date:

140

Quality Control

OC21- Final Inspection - Work Order Release

0.00

0.00

10/04/19 7X) MF 10-4-19

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	. Johnso								
W/O:			WC	RK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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.,									
Part No		PAR #:							<u> </u>
Resolution:			Disposition	<b>:</b>	_ QA: N/C C	losed:		Date: _	·
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCI	<b>?</b> )			
DATE	STEP	Description of NC		on B	Verific	cation	tion Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign Date	Section Section	on C	Chief Eng	QC Inspector
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## **Picklist Print**

April 12, 2010 10:37:12 AM

Work Order ID: 57627

Parent Item:

Comments:

D3833-5

Parent Item Name: Mesh (Lid End)

IPP Rev:A 08-12-01 new issue DD verified by:EC



Start Date: 12/04/2010

**Required Date:** 19/04/2010

Page 1

Start Qty: 6.00

Required Oty: 6.00

									20,000		required Qty. 0.0	0
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	607.7371	1.2284		• • •	

Expanded Metal Flat SS

					1310-4-15
Warehouse	Loc	<u>Oty</u>	Loc Code		
<b>Location</b>					
Main Warehouse					_
MAT	607.	7371			(f)
111956	 -	28			(6)
112949		12 .			
113497	 •	28			
113555	273.	1637			
113904	24.8	8892		113904	
114212	241.6	6842			

W/O:		WORK ORDER CHANGES											
DATE	STEP	PRO	PROCEDURE CHANGE					Approval QC Inspector					
Part No	:	PAR #:	Fault Ca	tegory:	NCR: Yes	No DQA: _	Date: _						
					QA: N/C Closed: Date								
NCR:				DER NON-CONFORM									
DATE	STEP	Description of NC	Initial		ion B	Verification		Approval					
··········		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector					
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DART AEROSPACE LTD	Work Order:	5748)
Description: Mesh, Lid End	Part Number:	D3833-5
Inspection Dwg: D3833 Rev: A		Page 1 of 1

### FIRST ARTICLE INSPECTION CHECKLIST

X First Article	Prototype
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Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
3.80	+/-0.030	3.80	7			
7.37	+/-0.030	7.37	7			
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Measured by:	B	Audited by:		Prototype Approval:	N/A
Date:	10-4-15	Date:	10/04/10	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	09.05.20	New Issue	KJ 🛠	_ M

Dart	Aer	ospa	ce L	td
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W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
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		: I									
		PAR #:	Fault Cate	NCR: Yes	NCR: Yes No DQA: Date:						
					QA: N/C Closed: [				Date:		
NCR:		•	WORK ORD	ER NON-CONFORMA	NCE (NCR	)					
DATE	STEP	Description of NC	Corrective Action Section B Initial Action Description		on B   Sign &	Verifica		Approval	Approval		
		Section A	Chief Eng	Chief Eng	Date	Section	n C	Chief Eng	QC Inspector		
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		an in the second se									

D3833-3 MESH, LID END

D3833-5 MESH, LID END

D3833-1 MESH, BASE END FACE

SHOP COPY RETURN TO

**ENGINEERING** 

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER
NO. 57627
BS10-4-12

A	NEW ISS	MB	08.09.23					
REV.			DESCRIPTION		DATE			
DESIGN DRAWN			DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA					
CHECKED ()		-\$\S	D3833		REV. A			
MFG. APPR.		Ma			SHEET 1 OF 2			
APPRO	OVED	N.	TITLE		SCALE			
DE APPR.		7#	│MESH, BASKET END		NTS			
DATE	08.0	9.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD  THIS DOCUMENT IS INSWITE AND COMPOSITION THAT IT IS NOT TO BE USED FOR ANY PROMOSE OF COMPOSITION TO ANY OTHER PERSONNITHOUT					

NOTES;
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF, DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

8

5

W/O:		WORK ORDER CHANGES									
DATE	STEP	PROCEDURE CHANGE			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
·							'				
Part No		PAR #:	Fault Cated	iorv:	NCR: Ves	No DOA:	Date:				
Reso		solution:	Disposition	n:	_ QA: N/C Cld	sed:	Date:				
NCR:				ER NON-CONFORMA			, , , , , , , , , , , , , , , , , , , ,				
DATE	STEP	Description of NC Section A		on B	Verification	Approval	Approval				
			Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
								-			
								<u> </u>			
							·				

R19.38 16.00 D3833-3 MESH, LID END D3833-5 MESH, LID END 24.63 w/o 57427 12.63 R12.38 DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA D3833-1 MESH, BASE END FACE DRAWN DRAWING NO. CHECKED REV. A D3833 MFG. APPR. SHEET 2 OF 2 APPROVED TITLE SCALE MESH, BASKET END

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Dart Aerospace
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W/O:			WC	RK ORDER CHANG	ES		<del></del>		
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								•	
Part No	•	PAR #:	Fault Cate	jory:	NCR: Yes	No DQA	.:	_ Date: _	2
					QA: N/C Closed:				
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR)	)		····	
DATE	STEP	Description of NC	Corrective Action Section B			Verifica	Verification	Approval	Approval
	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector	
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								•	
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